

TRADITIONAL SAUNA

Instruction Manual

Heavenly Heat
Saunas



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INSTALLATION PROCEDURE

Dear users,

Please read the directions carefully before use. The installation of the sauna requires a minimum of 2 people. You should not try to install the sauna on your own.

a. Caution:

1. No plumbing or plumbing fixtures should be placed in the sauna.
2. Keep all liquids away from the heating panels.
3. Install sauna on a completely level surface.
4. Install sauna in an area that is dry.
5. Flammable objects and corrosive chemical substances should be kept far away from the sauna.

Instructions

1. Open sauna packages in a large area. Place Floor Panel (Box C) in desired location.



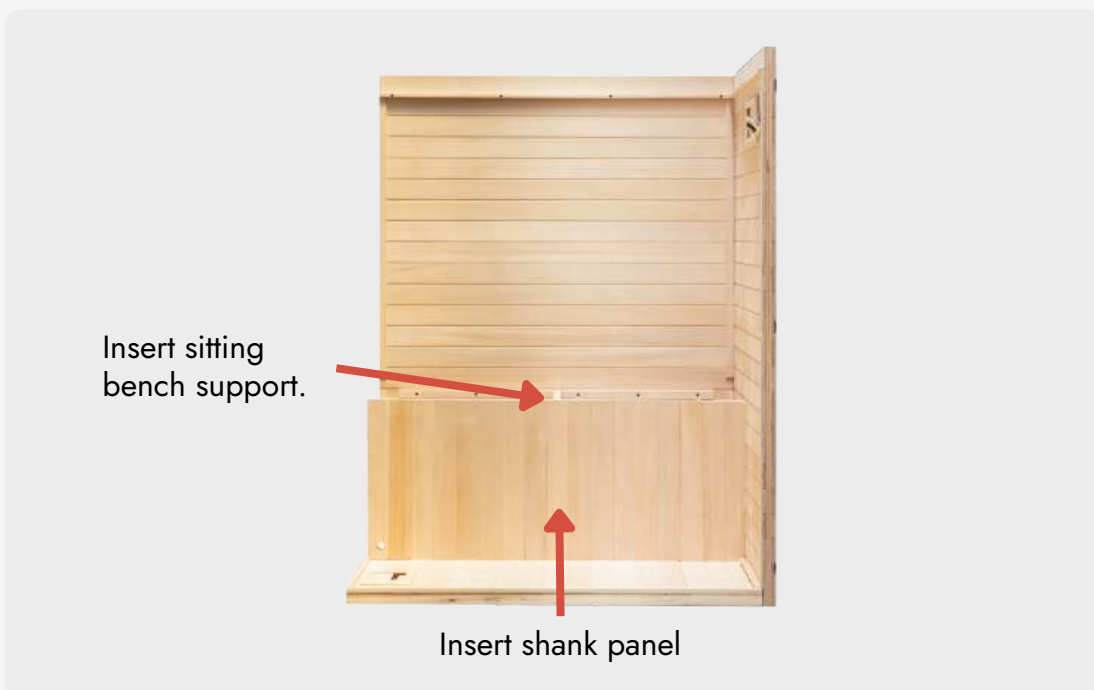
2. Place Back Panel (Box A) snug behind Floor Panel.



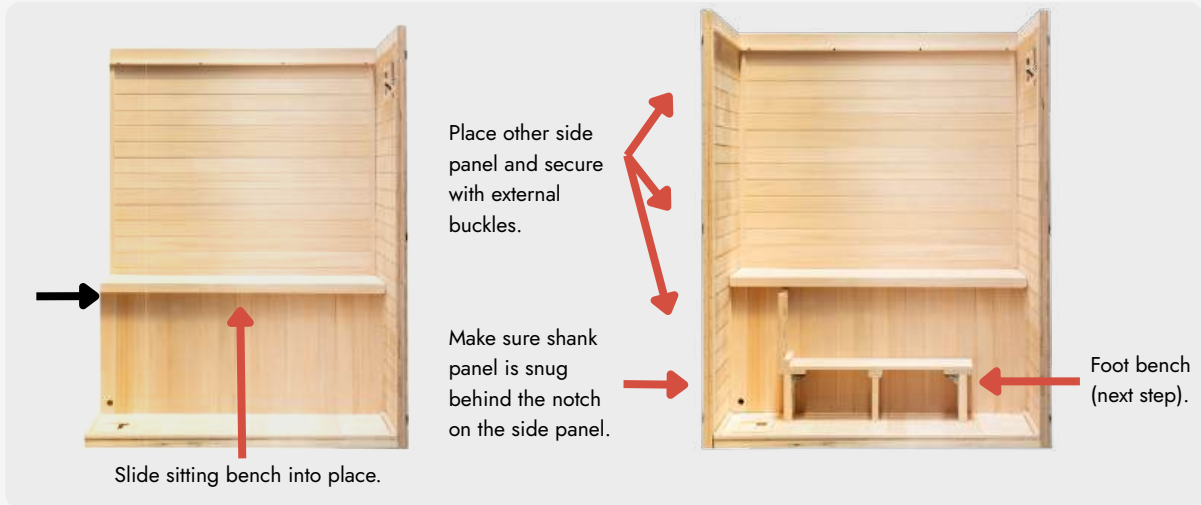
3. Place Side Panel (Box B) snug to Floor Panel and Back Panel. Make sure panels are completely snug. Secure with external buckles on exterior of sauna. The external buckles should only be used to secure the panel. They are not used to tighten the fit of the panels. Make sure panels are completely snug before securing external buckles.



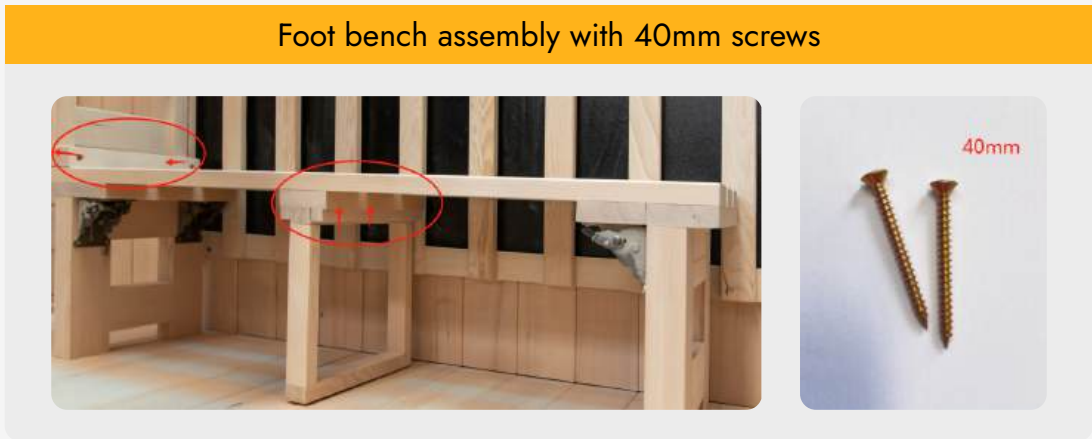
4. Insert the shank panel snug behind the notch on the side panel. After installing shank panel, insert the sitting bench support piece.



- Slide sitting bench into place. Place the other Side Panel snug with Floor and Back Panel. Make sure the shank panel is snug behind the notch on the side panel. Secure other Side Panel to Back Panel with external buckles.



- Assemble and place foot bench.



- Install door handle with provided bolts. Do not over-tighten bolts. Then install front panel (Box A). Ensure front panel is snug with the Floor and both Side Panels before securing external buckles.



8. ***Make sure to clear all wires from the walls to the outside of the sauna so the inner ceiling will fit into place***. Lift ceiling over the top of sauna and it will slide into place snug with Front, Back, and Side Panels. The vent is located at the back of the sauna above the bench. Next, connect the cords from the wall panels to the corresponding plugs on the ceiling.



9. Whole sauna: Electrician still needs to do the installation of the traditional stone heater.



Congratulations!

The assembly of the sauna is complete and you're ready for the electrician to install the traditional heater.



HOW TO USE INSTRUCTIONS

a. Caution:

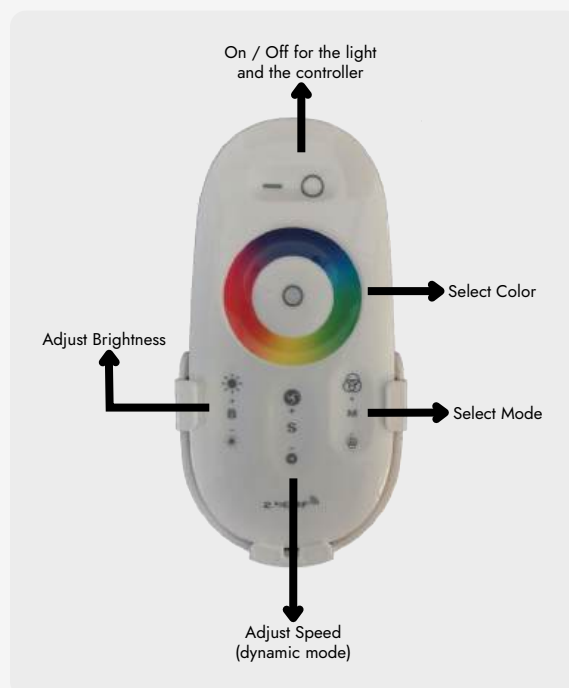
1. Check all the circuitry and the plug connections carefully.
2. Do not share the outlet with other electrical appliances to avoid danger.
3. Do not use the sauna room if under the influence of alcohol, drugs or medications.
4. Pregnant women or persons with poor health should consult their physicians before use.
5. Minors should be supervised in order to prevent injury.
6. Allow up to 15 minutes heat up time.
7. Do not use the room for drying clothes, bathing suits, etc.
8. Do not put animals in the sauna.

b. Use Environment:

1. Temperature: 41F~106F.
2. Comparative humidity: $\leq 85\%$.
3. Atmospheric pressure: 700hpa~1060hpa.

c. Operation Instructions:

1. Use the knobs on the traditional heater to control the time and temperature.
2. Open and close the vents in the sauna to regulate airflow.
3. Light remote.



d. Maintenance:

1. The sauna room should be kept clean and odor free.
2. Towels should always be used on benches and floor otherwise perspiration penetrates the soft wood.
3. Air out the room often by keeping the door and vents open when the room is not in use.
4. Clean the glass with diluted vinegar.
5. To clean stains in the sauna. Scrub dampened baking soda into the wood and then wipe it clean with a damp cloth. If you do anything to dampen the wood, follow-up with heating-up the sauna long enough to assure thorough drying.
6. With more persistent staining, use a fine grit sandpaper and sand along the grain of the wood (to avoid scratching). Vacuum away the dust or wipe it up with a dampened cloth and dry.



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